

<b>TEPEX</b> d.o.o. 10090 Zagreb, Medarska 69 tel. +38549222900 fax +38549426450 e-mail: tepex@tepex.hr	<b>USER MANUAL FOR EXPLOSION PROTECTED GROUNDING  AND GROUNDING CONTROL DEVICE type GGCD-01/..</b>	
	No: TEPEX.RS.040	Rev : 7
		Date: 01.2025.

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## 1. MANUFACTURER

TEP Ex d.o.o. , Medarska 69, HR-10090 Zagreb  
T 00385 49 222900, F 00385 49 426450  
e-mail: tepex@tepex.hr, [www.tepex.hr](http://www.tepex.hr)

## 2. GENERAL SAFETY INFORMATIONS



### WARNING!

The user manual contains basic information about the product. Mounting, installation, usage and maintenance should be carried out under this user manual to provide and ensure safe operation within the nominal characteristics. This user manual complement national Regulation and Standards. The responsible person shall ensure their implementation. Failure off implement this user manual can reduce explosion protection and endanger people, property and the environment. Any improper and illegal actions as well as non-compliance with the provisions of this user manual excludes all responsibility by manufacturer side.

#### Before installation/commissioning:

- Carefully read all instructions,
- Execute proper training of responsible personnel,
- Check that the contents of these instructions is fully understandable by the responsible personnel,
- Make sure that all the requirements and national Regulations as well as all special security measures are applied.

#### In lack of understanding:

- Contact the manufacturer.

#### During operation:

- Ensure that this user manual and other work instructions are available to the responsible staff at all times,

- Check the implementation of these instructions and all other safety user's instructions.

### 3. PURPOSE

GGCD 01 device (Grounding and grounding control device) along with the grounding clamps makes the active system for static grounding and grounding control and it is used in areas where an explosive gas and/or dust atmosphere may be present, respectively in hazardous areas 1, 2, 21, 22 in accordance with the standards EN 60079-10-1 and EN 60079-10-2

Device ensures that objects like tanks are electrostatic grounded correctly during the loading and unloading of flammable liquids. The device provides a conductive connection to the earth and monitors in parallel the quality of the connection. The electrostatic level of the tank is kept on a safe level. An occasional discharge in conjunction with sparks is prevented and therefore the explosion protection ensured.

### 4. DEGREE OF PROTECTION

The device complies with standards EN 60439-1, EN 60947-1, EN 60947-3, EN 60947-5-1, EN 60598-1 and other related standards

The product complies with the standards:

- EN IEC 60079-0:2018,
- EN 60079-1:2014,
- EN IEC 60079-7:2015/A1:2018,
- EN 60079-11:2012,
- EN 60079-18:2015/A1:2017,
- EN 60079-31:2014.

The product has been developed, manufactured and tested according to the existing state of technique accordance with the standards EN ISO 9001, EN ISO 80079-34 and EN ISO 14001.

The product is in compliance with the ATEX Directive 2014/34/EU.

The product is in compliance with the LVD Directive 2014/35/EU.

The product is in compliance with the RoHS Directive 2011/65/EU.

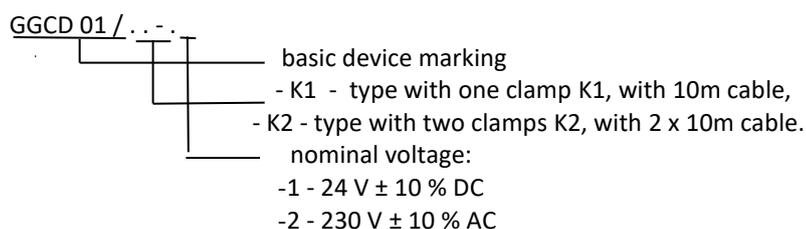
The product is in compliance with the EMC Directive 2014/30/EU.

### 5. TECHNICAL DATA

Certificate:	FIDI 19 ATEX 0050
Category and explosion protection:	 0722  II 2G Ex db eb mb [ib] IIC T5 Gb II 2D Ex tb [ib] IIIC T80°C Db
Ambient temperature:	-20°C ≤ Ta ≤ +50°C
Mechanical protection:	IP 66, category 1
Class of protection:	I (PE – protective earthing)
Nominal voltage Un:	24 V ± 10 % DC 230 V ± 10 % AC, 50/60 Hz
Nominal current In:	150 mA na 24 V DC 18 mA na 230 V AC
Nominal power P0 :	4 VA na 230 V AC 3,5 W na 24 V DC
Output circuit:	2 switch over contacts Un=250 V AC, In=8 A / 230 V, 4 A at cos φ = 0,4
Bonding/earthing earth paths resistance:	10 Ω
Indicating lamps:	Red: - blinking inside control time (10 sec - MOD2), contacts NO are open, contacts NC are closed, - continuous operation (MOD1 and MOD 2), contacts NO are open, contacts NC are closed Green: - continuous operation (MOD1 and MOD 2), contacts NO are closed, contacts NC are open
Breaking capacity:	35 A
Max. r.m.s. voltage Um:	253 V
Max. open circuit voltage Uo:	18,1 V
Max. current Io:	58,4 mA
Max. power P0:	0,27 W - linear characteristics
Max. external inductance Lo:	10 mH
Max. external capacity Co:	266 nF
Length of the clamp cable:	10 m

Length of coiled cable on reel:	max. 50 m
Connecting terminals:	- network supply terminal, output contacts: 1,5-4 mm <sup>2</sup> stranded, flexible - Cable to the grounding point or busbar for equipotential bonding: 6-16 mm <sup>2</sup> max. stranded, flexible
Stripping length:	4 mm <sup>2</sup> - 10 mm, 16 mm <sup>2</sup> - 14 mm
Tightening torque of terminal screws:	terminal 4 mm <sup>2</sup> - 0,6 Nm, terminal 16 mm <sup>2</sup> - 3,0 Nm
Cable ferrules:	Stranded and flexible cables are installed with cable ferrules according to DIN 46228 T1
Cover screws:	M6x30 (Z4) - 4,8 A2
Tightening torque for cover screw:	1,5 Nm
Cable glands and plugs:	- GGCD 01/K1: 3 x M25 Ex i cable glands and 2 x M25 Ex eb cable glands for cable 15 > Øv > 7 mm, 1 x M25 Ex i plug, 1 x M25 Ex eb plug - GGCD 01/K2 - 4 x M25 Ex i cable glands, 2 x M25 Ex eb cable glands for cable 15 > Øv > 7 mm, 1 x M25 Ex eb plug
Tightening torque for cable glands:	- cable gland body 3,5 Nm, - cable gland nut 2,5 Nm
Tightening torque for plugs:	3,5 Nm
Clamp cable:	Lapp Olflex EB 3 or 2 x 1,5 mm <sup>2</sup> - cable capacity (wire-wire) 140 nF/km - wire inductance 0,52 mH/km - wire resistance 13,7 Ω/km
Coiled cable on reel:	Lapp Olflex EB 3 x 1,5 mm <sup>2</sup> - cable capacity (wire-wire) 140 nF/km - wire inductance 0,52 mH/km - wire resistance 13,7 Ω/km ili Helukabel OZ-BL 3 x 2,5mm <sup>2</sup> - cable capacity (wire-wire) 120 nF/km - wire inductance 0,68 mH/km - wire resistance 8,21 Ω/km
Dimension (LxWxH):	250 x 300 x 120 mm without clamps
Dimension of clamps holder(L x W x H):	410 x 320 x 20 mm without clamps
Mounting enclosure onto surface:	With screw kit M6 through the holes in the enclosure Ø7/Ø12 mm at the top of the rectangle 280 x 200 mm
Mounting clamps holder onto surface:	With screw kit M8 at the top of the rectangle 295 x 230 mm
Weight (without clamps):	ca. 6,0 kg
Weight of clamps with 10 m cable:	ca. 2,5 kg

## 6. MODEL CODE



## 7. OPERATING PRINCIPLE

Each version of GGCD device has two operating modes (which can be selected with control switch):

MOD 1 - in the presence of mains supply at the time of connection of the clamps to the earthing object, the device recognizes total earthing resistance, i.e. is the resistance between the earthing object and the grounding less than 10 Ω.

The total ground resistance of  $R_{ZUK}$  is the replacement resistance of the combination  $R_Z + R_{C1} + R_{C2} + R_{PAL1} + R_{PAL2}$ .

If  $R_{ZUK} < 10 \Omega$  object is considered to be electrostatically grounded.

It is used when the earthing object cannot be isolated from the ground in a controlled manner (e.g. rail vehicles, underground reservoirs, etc.).

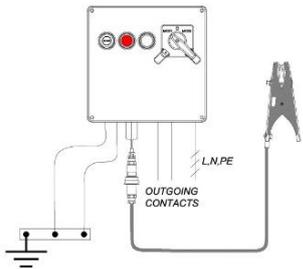
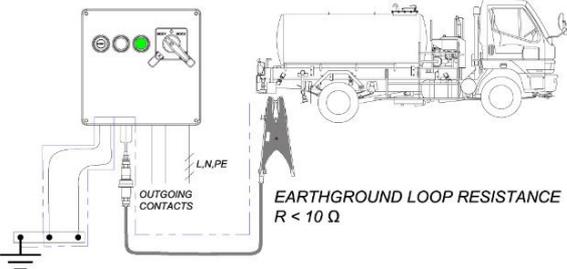
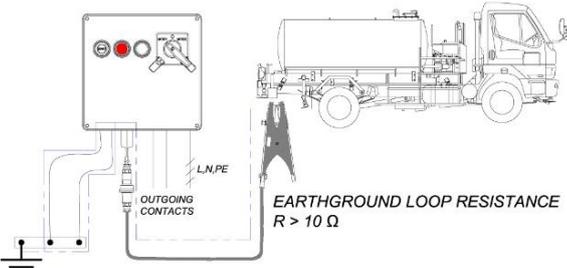
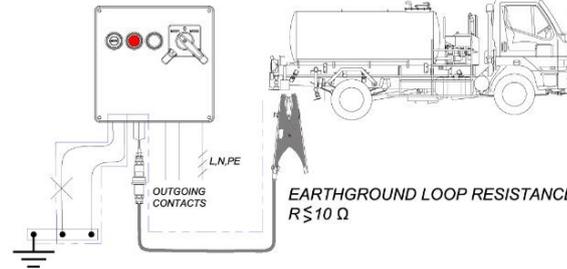
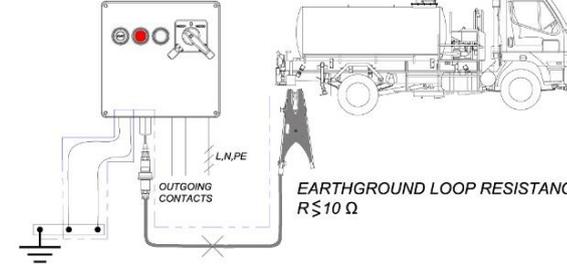
MOD 2 - in the presence of mains supply within the control time of approx. 10 s after activating the START button, the device recognizes whether the earthing object is already earthed in another uncontrolled manner with  $R_Z < 5 \Omega$  and device recognizes total earthing resistance, i.e. is the resistance between the earthing object and the grounding is less than 10 Ω.

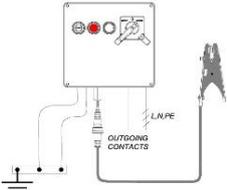
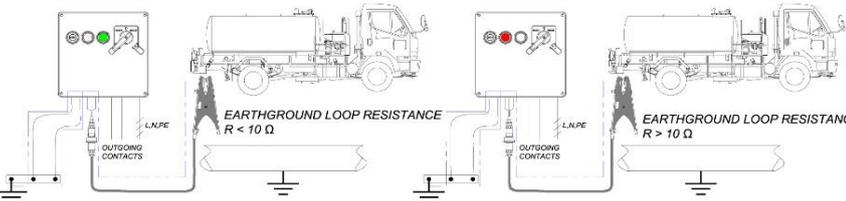
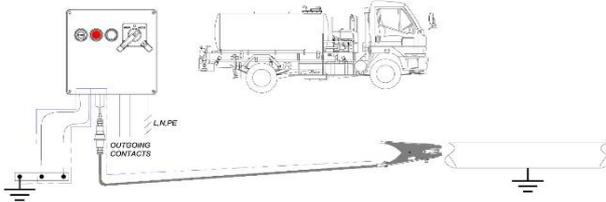
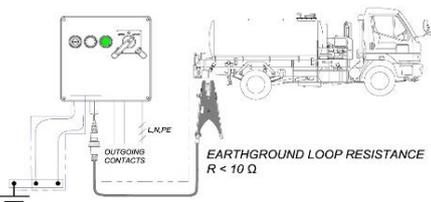
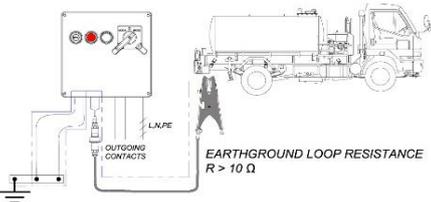
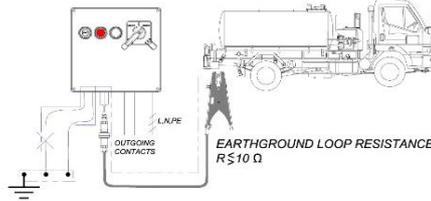
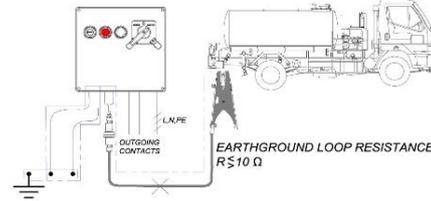
The total earthing resistance of  $R_{ZUK}$  is the replacement resistance of the combination  $R_Z + R_{C1} + R_{C2} + R_{PAL1} + R_{PAL2}$ .

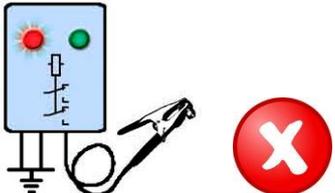
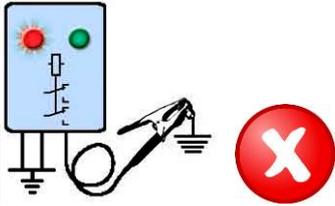
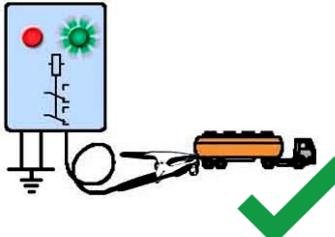
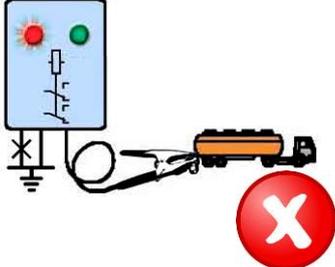
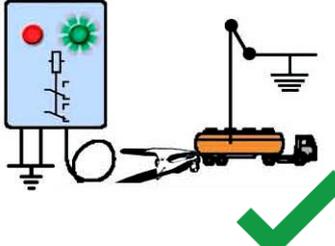
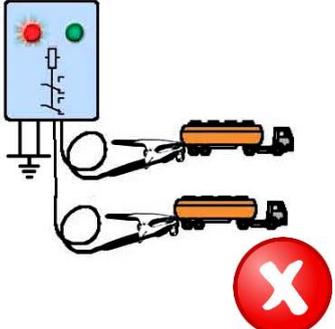
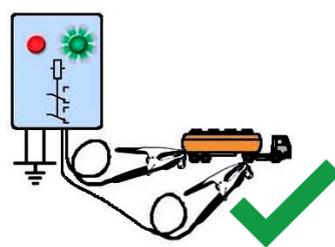
If  $R_{ZUK} < 10 \Omega$  object is considered to be electrostatically grounded.

It is used when the earthing object is insulated from the ground in a controlled way (e.g. tank trucks, etc.).

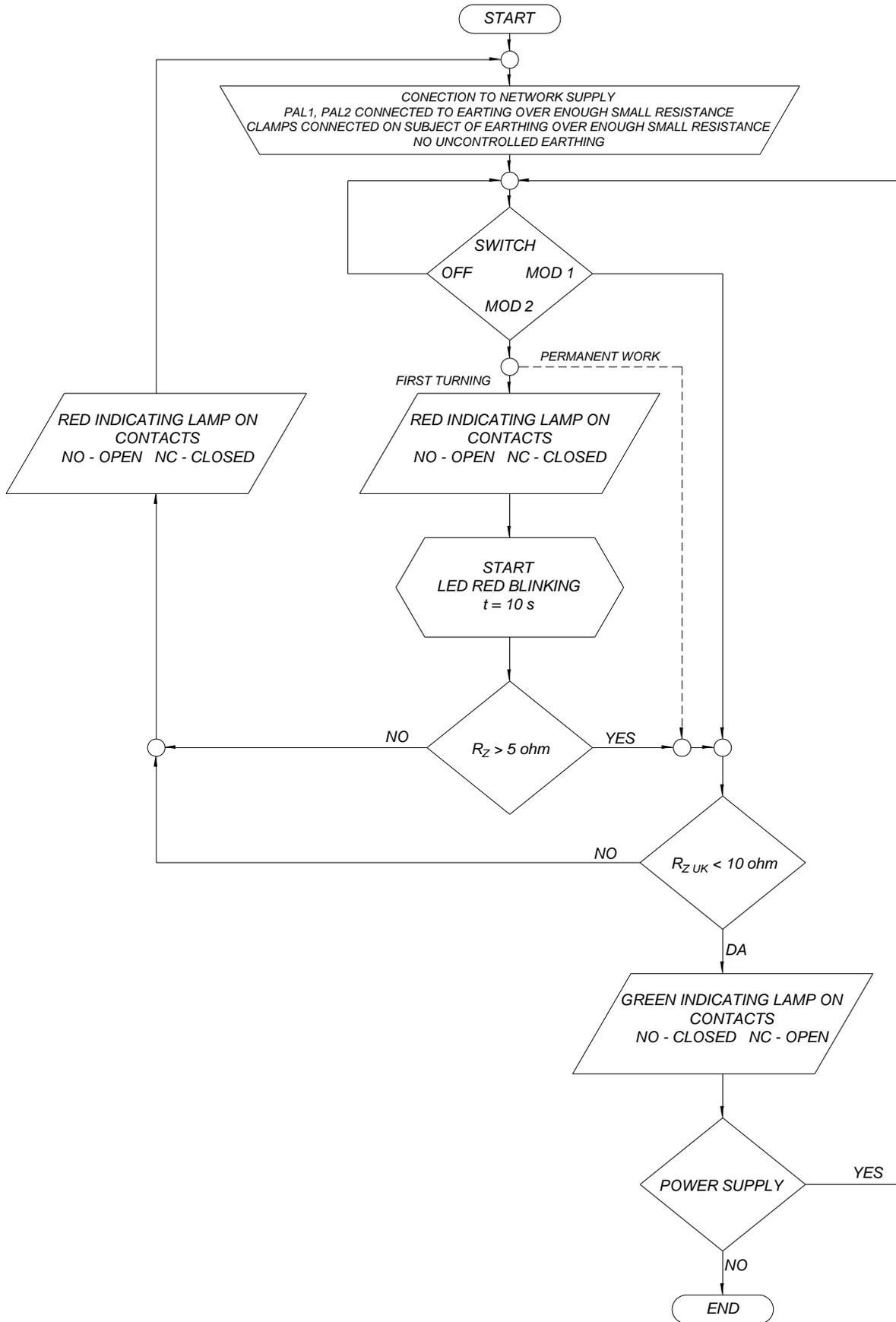
**MOD 1**

STATE OF GROUNDING PROCESS		REACTION OF THE GROUNDING MONITORING DEVICE
 <p>Diagram showing the GGCD 01 control unit with the red lamp illuminated and the green lamp off. The clamp is not connected to the truck. The control unit is connected to the ground via outgoing contacts and L,N,PE lines.</p>	<p>GGCD 01 is correctly connected and turned ON in MODE 1. Clamp is not connected. No grounding object.</p>	<p>Grounding FALSE - Red indicating lamp ON - Green indicating lamp OFF - Auxiliary contacts: NC - OPEN NO - CLOSED</p>
 <p>Diagram showing the GGCD 01 control unit with the green lamp illuminated and the red lamp off. The clamp is connected to the truck. The text indicates 'EARTHGROUND LOOP RESISTANCE <math>R &lt; 10 \Omega</math>'.</p>	<p>GGCD 01 is correctly connected and turned ON in MODE 1. Clamp connected to tank vehicle (grounding object). Earthground loop resistance <math>R &lt; 10 \Omega</math>. Grounding and grounding control in progress.</p>	<p>Grounding OK - Red indicating lamp OFF - Green indicating lamp ON - Auxiliary contacts: NC - CLOSED NO - OPEN</p>
 <p>Diagram showing the GGCD 01 control unit with the red lamp illuminated and the green lamp off. The clamp is connected to the truck. The text indicates 'EARTHGROUND LOOP RESISTANCE <math>R &gt; 10 \Omega</math>'.</p>	<p>GGCD 01 is correctly connected and turned ON in MODE 1. Clamp connected to tank vehicle (grounding object). Earthground loop resistance is <math>R &gt; 10 \Omega</math>. Grounding and grounding control in progress.</p>	<p>Grounding FALSE - Red indicating lamp ON - Green indicating lamp OFF - Auxiliary contacts: NC - OPEN NO - CLOSED</p>
 <p>Diagram showing the GGCD 01 control unit with the red lamp illuminated and the green lamp off. The clamp is disconnected from the truck. The text indicates 'EARTHGROUND LOOP RESISTANCE <math>R \lesssim 10 \Omega</math>'.</p>	<p>GGCD 01 is correctly connected and turned ON in MODE 1. Grounding cable is disconnected or broken. Grounding control in progress.</p>	<p>Grounding FALSE - Red indicating lamp ON - Green indicating lamp OFF - Auxiliary contacts: NC - OPEN NO - CLOSED</p>
 <p>Diagram showing the GGCD 01 control unit with the red lamp illuminated and the green lamp off. The clamp is broken. The text indicates 'EARTHGROUND LOOP RESISTANCE <math>R \lesssim 10 \Omega</math>'.</p>	<p>GGCD 01 is correctly connected and turned ON in MODE 1. Grounding clamp is disconnected or broken. Grounding control in progress.</p>	<p>Grounding FALSE - Red indicating lamp ON - Green indicating lamp OFF - Auxiliary contacts: NC - OPEN NO - CLOSED</p>

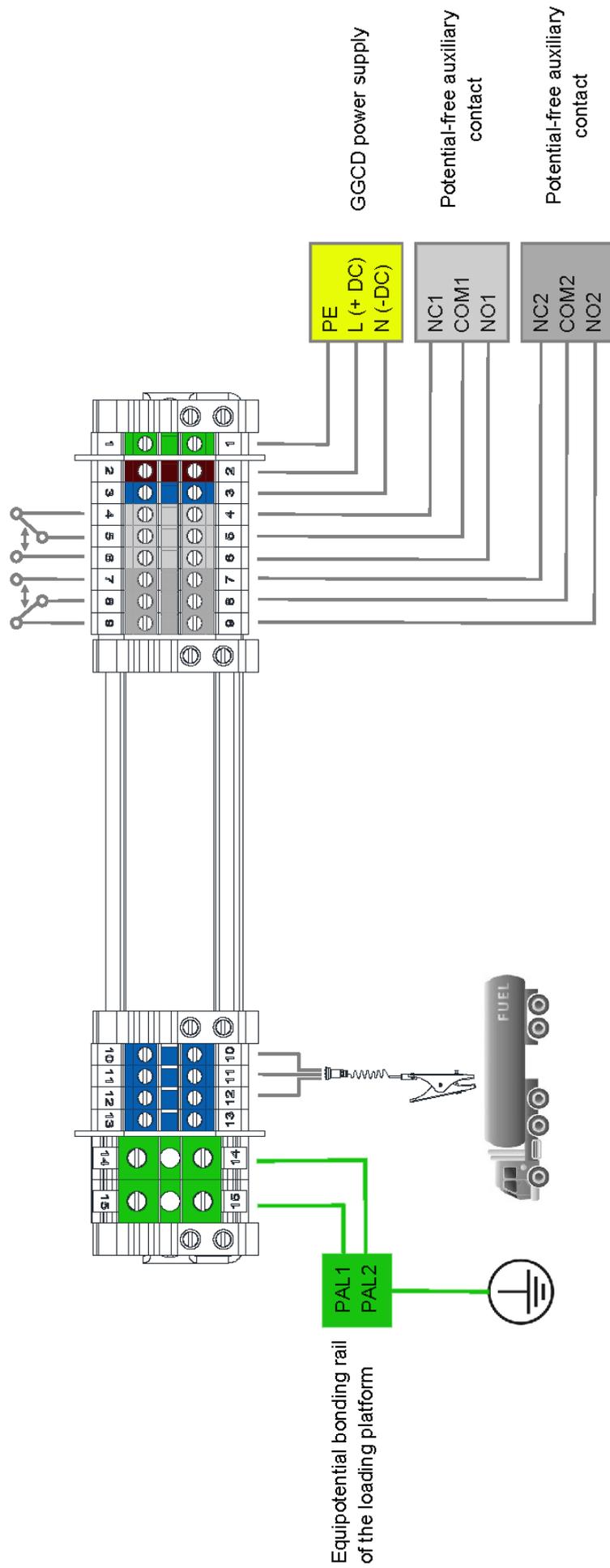
STATE OF GROUNDING PROCESS	REACTION OF THE GROUNDING MONITORING DEVICE
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp is not connected. Push testbutton START. No grounding object.</p> <p>Grounding FALSE                      - Red indicating lamp ON                      - Green indicating lamp OFF                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp connected to tank vehicle (grounding object). Earthground loop resistance <math>R &lt; 10 \Omega</math>. Push testbutton START. Grounding and grounding control in progress.</p> <p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp connected to tank vehicle (grounding object). Earthground loop resistance <math>R &gt; 10 \Omega</math>. Push testbutton START. Grounding and grounding control in progress.</p> <p>Grounding OK                      - Red indicating lamp BLINKING for 10 sec                      - AFTER 10 sec - Green indicating lamp ON                      - Auxiliary contacts:                        NC - CLOSED                        NO - OPEN</p> <p>Grounding FALSE                      - Red indicating lamp ON                      - Green indicating lamp OFF                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp connected to sabotage grounding e.g. loading arm or other metal constructions. Push testbutton START. Grounding control in progress.</p> <p>Grounding FALSE                      - Red indicating lamp BLINKING for 10 sec                      - AFTER 10 sec - RED indicating lamp ON                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp connected to tank vehicle (grounding object). Earthground loop resistance <math>R &lt; 10 \Omega</math>. Grounding and grounding control in progress.</p> <p>Grounding OK                      After testing phase                      - Red indicating lamp OFF                      - Green indicating lamp ON                      - Auxiliary contacts:                        NC - CLOSED                        NO - OPEN</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Clamp connected to tank vehicle (grounding object). Earthground loop resistance is <math>R &gt; 10 \Omega</math>. Grounding control in progress.</p> <p>Grounding FALSE                      After testing phase                      - Red indicating lamp ON                      - Green indicating lamp OFF                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Grounding cable is disconnected or broken. Grounding control in progress.</p> <p>Grounding FALSE                      After testing phase                      - Red indicating lamp ON                      - Green indicating lamp OFF                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>
	<p>GGCD 01 is correctly connected and turned ON in MODE 2. Grounding clamp is disconnected or broken. Grounding control in progress.</p> <p>Grounding FALSE                      After testing phase                      - Red indicating lamp ON                      - Green indicating lamp OFF                      - Auxiliary contacts:                        NC - OPEN                        NO - CLOSED</p>

State of earthing process		Reaction of the earthing monitoring device
	<p>GGCD 01/K1 is not correct connected and turned ON. Clamp is not connected, grounding equipment not in use</p>	<p>Earthing incorrect</p> <ul style="list-style-type: none"> <li>• Red indicating lamp ON</li> <li>• Green indicating lamp OFF</li> <li>• Contact OPEN</li> </ul>
	<p>GGCD 01/K1 is correct connected and turned ON, but clamp is directly grounded, e.g. via the loading platform</p>	<p>Earthing incorrect (only MOD 2)</p> <ul style="list-style-type: none"> <li>• Red indicating lamp ON</li> <li>• Green indicating lamp OFF</li> <li>• Contacts OPEN</li> </ul>
	<p>GGCD 01/K1 is correct connected and turned ON. Clamp connected to tank vehicle.</p>	<p>Earthing OK</p> <ul style="list-style-type: none"> <li>• Red indicating lamp OFF</li> <li>• Green indicating lamp ON</li> <li>• Contacts CLOSED</li> </ul>
	<p>GGCD 01/K1 is correct connected and turned ON, but cable to the grounding is disconnected.</p>	<p>Earthing incorrect</p> <ul style="list-style-type: none"> <li>• Red indicating lamp ON</li> <li>• Green indicating lamp OFF</li> <li>• Contacts OPEN</li> </ul>
	<p>GGCD 01/K1 is correct connected and turned ON. Clamp connected to tank vehicle. Tank vehicle is grounded subsequently (e.g. via the loading arm).</p>	<p>Earthing OK</p> <ul style="list-style-type: none"> <li>• Red indicating lamp OFF</li> <li>• Green indicating lamp ON</li> <li>• Contacts CLOSED</li> </ul>
	<p>GGCD 01/K2 is correct connected and turned ON. Two clamps are connected on two separate object grounding.</p>	<p>Earthing incorrect</p> <ul style="list-style-type: none"> <li>• Red indicating lamp ON</li> <li>• Green indicating lamp OFF</li> <li>• Contacts OPEN</li> </ul>
	<p>GGCD 01/K2 is correct connected and turned ON. Two clamps are connected on one object grounding.</p>	<p>Earthing OK</p> <ul style="list-style-type: none"> <li>• Red indicating lamp OFF</li> <li>• Green indicating lamp ON</li> <li>• Contacts CLOSED</li> </ul>

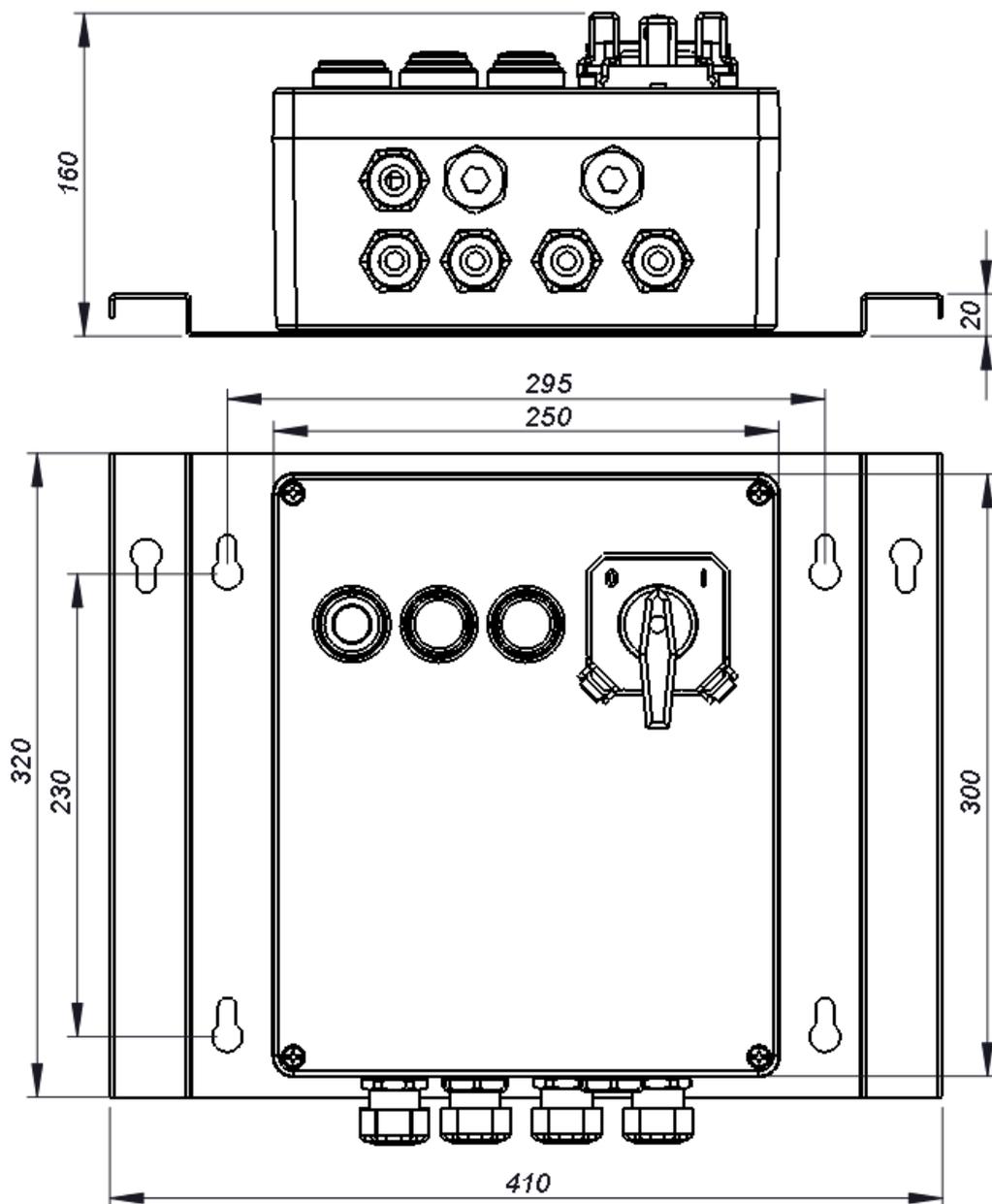
8. FLOW DIAGRAM





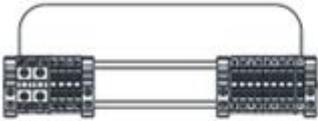


10. DIMENSIONS AND MOUNTING



## 11. SPARE PARTS AND ACCESSORIES

### Spare parts

SKETCH	DESCRIPTION	CODE
	Control module GGCD 01	GGCD 01 10-110
	Connecting cable 0,5m with coupler GGCD 01/K1	GGCD 01 10-120
	Connecting cable 0,5m with coupler GGCD 01/K2	GGCD 01 10-130
	Clamp K1 with 10m cable and plug	GGCD 01 10-140
	Clamp K2 with 10m cable and plug	GGCD 01 10-150
	Cable storage box	GGCD 01 10-160

- Pushbutton PBT 02,
- Signal lamp SLP,
- Switch SMS 03/GGCD,
- Pushbutton actuator SPO 01/7,
- Front element of signal lamp SPO 02/1,
- Front element of signal lamp SPO 02/2,
- Switch actuator SMO 17/GGCD
- Terminal 4mm<sup>2</sup>, grey, CTS4UN
- Terminal 4mm<sup>2</sup>, blue, CTS4UNBU
- Terminal 4mm<sup>2</sup>, yellow-green, CTS4UNGN
- Terminal 16mm<sup>2</sup>, yellow-green, CTS16UNGN
- Cable gland SPU 25 black,
- Cable gland SPU 25 blue,
- Plug SPC 25 black,
- Plug SPC 25 blue,
- Enclosure gasket MMK 17,
- Enclosure screws MMK 17, M6x30 (Z4) - 4,8 A2

### Accessories

- Cable gland for armoured cable type Ex eb II, type SIB-DEF 4F,  $9 < \varnothing_v < 27,5$  mm,  $6 < \varnothing_u < 19,5$  mm,  $f = 1,25 - 16$  mm, LCIE 05 ATEX 6146 X

## 12. RESPONSIBILITY AND AUTHORIZATION

This instruction is the basic information about the product. It is completed by the corresponding national laws and regulations.

Production, use, certification and supervision are determined at the national level:

- a) Regulations concerning equipment and protective systems intended for use in potentially explosive atmospheres EU directive 2014/34/EU and
- b) Regulations on minimum requirements for safety and health protection of workers and technical inspection of facilities, equipment, installations and equipment in hazardous areas EU directive 1999/92/EC (ATEX 137).

The responsible person shall ensure their implementation at the working facility.

## 13. STORAGE AND TRANSPORT

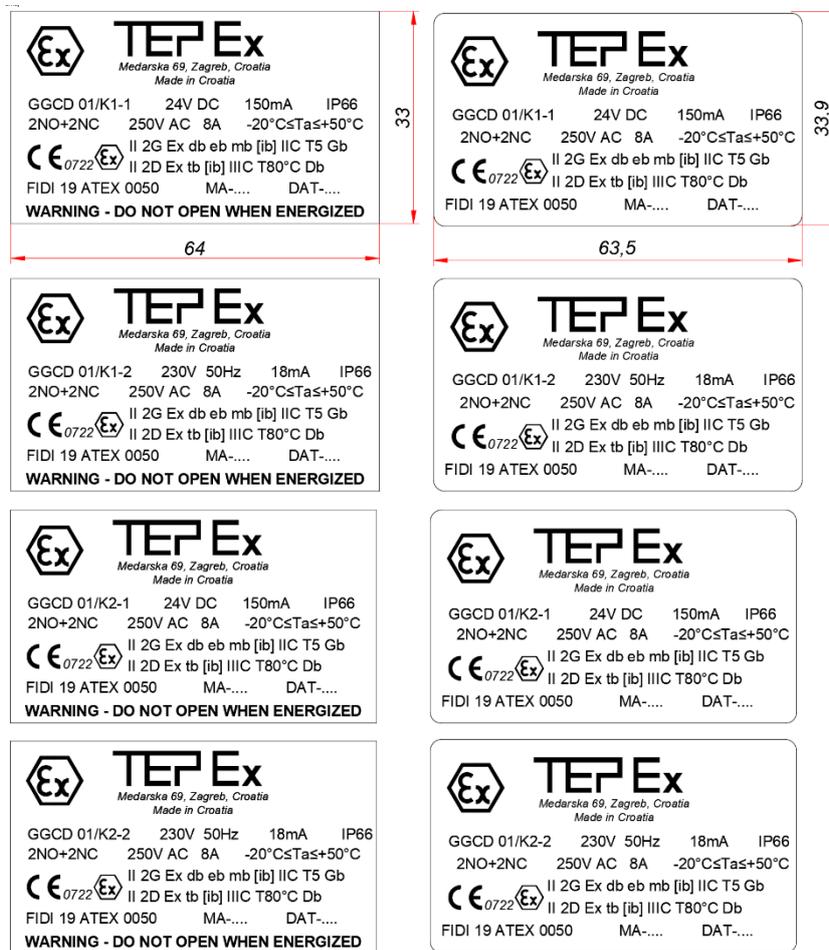
Transportation and warehousing of the lamps is only allowed in the original packaging, as outlined in a cardboard box.

## 14. MANUFACTURER'S WARRANTY

The manufacturer gives guarantee on the product for a period of two years under the provisions of the Law on Obligations. This statement has the force of the guarantee list.

## 15. MARKING

Explosion protected grounding and grounding control device type GGCD 01/K1, K2 is marked with internal and external labels:



Cable with connector for GGCD 01/K1, GGCD 01/K2 is marked:

TEPEX GGCD 01/K1  
II 2G/D FIDI 19 ATEX 0050

TEPEX GGCD 01/K2  
II 2G/D FIDI 19 ATEX 0050

Clamps K1, K2 for GGCD 01/K1, GGCD 01/K2 are marked:

TEPEX GGCD 01/K1  
II 2G/D FIDI 19 ATEX 0050

TEPEX GGCD 01/K2  
II 2G/D FIDI 19 ATEX 0050

Module GGCD 01 is marked:

TEPEX GGCD 01-1  
II 2G/D FIDI 19 ATEX 0050  
 $I_{kmax}=35A$

TEPEX GGCD 01-2  
II 2G/D FIDI 19 ATEX 0050  
 $I_{kmax}=35A$